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PVC钙塑环保地板生产线

PVC calcium-plastic environmental floor extrusion line

PVC 钙塑环保地板生产线是由挤出机挤出 PVC 的基材,用四辊压延机组,分别把 PVC 彩膜 +PVC 耐磨层 +PVC 底膜,一次性压贴复合而成的产品,工艺简单、贴合靠热量完成,不含胶水。

PVC floor extrude by PVC' S base material get through four roll calender machines , and PVC color film + PVC wearing layer + PVC basis of membrane , next press and paste these films to be products ,simple process , complete the paste that depend on heat ,there is no glue.

PVC 钙塑环保地板生产线优势

PVC calcium-plastic environmental floor extrusion line advantage

1、防水、防潮。根本解决了木质产品对潮湿和多水环境中吸水受潮后容易腐烂、膨胀变形的问题,可以使用到传统木制品不能应用的环境中。 Waterproof and moistureproof, it can fundamentally solve the wooden product problems like easily be rotted and dilated deformation after absorbing water or affected with wet environment . Therefore, our company 's WPC floor can be used in this kind of environment which the traditional wood product cannot.

2、多姿多彩,可供选择的颜色众多。既具有天然木质感和木质纹理,又可以根据自己的个性来定制需要的颜色。 Colorful , many colors are optional. There are natural wooden feeling and wooden texture, and also you can choose the color you need according to your personality.

3、高环保性、无污染、无公害、可循环利用。产品不含苯及甲醛,为环保产品,可循环利用大大节约了木材使用量,适合可持续发展的国策,造福社会。 Environmental protection , non- pollution, pollution-free, recycle . The products do not contain benzene and formaldehyde ,it ' s a environmental products, recyclability reduce usage of wood,and that is suitable for the sustainable development of national policy and it also benefits society.

4、高防火性。能有效阻燃,防火等级达到 B1 级,遇火自熄,不产生任何有毒气体。 Good fireproofing. it can stop fire effectively , fire rating reach level B1,when the fire touch products, the fire will put out immediately, and do not produce any toxic gas.

5、安装简单,施工便捷,不需要繁杂的施工工艺,节省安装时间和费用。 Easy for installation, convenient for wok, simple construction ways, save installed time and fees.

6、不龟裂,不膨胀,不变形,无需维修与养护,便于清洁,节省后期维修和保养费用。 Not cracking, not expand, not out of shape, do not repair and maintain, easy to clean, save after-repair and after-maintain fees.



主要技术参数 Main technical parameter

机型 Model	80/156	92/188	110/220
制品宽度 Product width	1050	1220	1220
制品厚度 Product thickness	3-8	3-8	3-8
最大挤出量 Capacity	400--500KG/H	800--1000KG/H	1200--1400KG/H
主电机功率 Main motor power	75KW	110KW	160KW



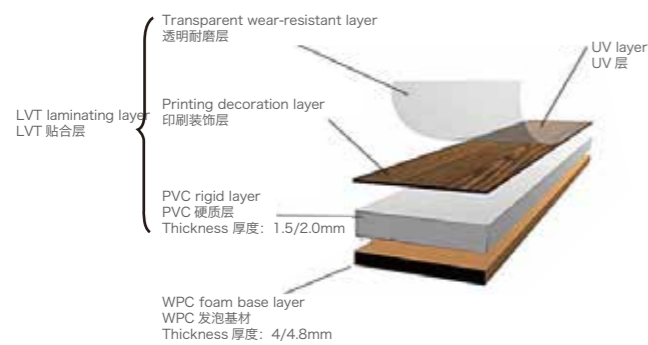
PVC发泡地板生产线 PVC foaming floor extrusion line

PVC 发泡地板生产线是一种新型环保型木塑复合材料产品，在生产中、高密度纤维板过程中所产生的木酚，加入再生塑料经过造粒设备做成木塑复合材料，然后进行挤出生产组做成木塑地板，木塑地板具有 100% 可再生、可循环使用性，其生产技术也被认为是一项有生命力的创新技术，具有广阔的市场前景和良好的经济效益和社会效益。

PVC foaming floor extrusion line is a new type of environmentally friendly wood plastic composite products, in production, high density fiber board produced in the process of wood to phenol, join the recycled plastics granulation equipment made wood plastic composite materials, and then to extrusion production team to make wood plastic floor, wood plastic floor with 100% renewable and recyclable use, its production technology is also considered a life force for the innovation of technology, has a broad market prospect and good economic benefit and social benefit.



PVC 发泡地板结构 PVC foaming floor structure



主要技术参数 Main technical specification

机型 Model	80/156	80/173
制品宽度 Product width	1050	1050
制品厚度 Product thickness	3-8	3-8
最大挤出量 Capacity	350--450KG/H	500--600KG/H
主电机功率 Main motor power	75KW	90KW

PE&PP木塑地板挤出生产线 PE&PP Wood-Plastic Floor Extrusion Line

PE&PP 木塑地板是指木塑复合材料的配混、脱挥、制品挤出成型分别在不同的设备中完成，即原材料按一定配方配混好之后，中间造成木塑颗粒，再挤出加工成木塑地板的这个过程。

目前两步法应用较为广泛，一般是用锥双挤出机或平双挤出机造粒，再用锥双或单螺杆挤出机挤出成型制品，主要使用在室内外地板、护栏、托盘等 PE&PP 类木塑产品的挤出成型。

PE&PP Wood-Plastic Floor is that the wood-plastic composite materials complete in different equipments of mixing, from play, extruding products, mixing the raw material in a certain formula, forming wood-plastic particles in the middle, and then squeezing out products. And nowadays, the two-step way is used currently, application of a wider general use dual-cone-or two-extruder extruder granulation, and then double-cone or single screw extruder extrusion products, mainly used in floor indoor or outdoor, parapets, tray, such as PE&PP plastic extrusion products.



主要技术参数 Main technical parameter

主机型号 Model	螺杆规格 mm	主电机功率 Power of main motor(KW)	生产能力 Output(kg/h)
SJZ65	65/132	37	150-180
SJZ72	72/152	45	220-300

PVC同质透心地板革生产线

PVC Homogeneous Heart Flooring Leather Production Line

PVC 同质透心地板革由各种色彩的 PVC 破碎颗粒料经合理配比，加热压合而成。由于其环保性及观赏性，易维护的特点，主要应用于住宅、医院、学校、工厂、旅馆、餐饮等场所的地面铺设材料。

本司研究开发的 PVC 同质透心地板革生产线，采用先进、实用的工艺方式，操作合理、方便，可以生产厚度 2-3mm，宽度 2000mm 的各种花色的同质透心碎花点地板革。

It is made of different colors of PVC crushed material, adopting even proportion and thermo-pressing. Because of its environmental protection, ornamental value as well as each maintenance, it is widely used for housing, hospital, school, factory, hotel, and restaurant decoration.

This line features of easy operation and high technical, which is for producing different colors pattern . Product thickness is 2-3mm; width is 2000mm.



主要技术参数 Main technical parameter

机型 Model	JWTZ-2000
制品宽度 Products width	2000mm
制品厚度 Products thickness	2-3mm
设计产能 Capacity	3000m ² /d

PVC软质六辊复合地板生产线

Soft PVC Six Roller Composite Floor Board Extrusion Line

生产线由挤出机挤出地板基材，再经过一套六辊复合机对基材与印刷层，耐磨层，防滑层进行同时复合，通过对放卷张力，耐磨层预热的精确控制，达到放卷时不起皱，不收缩，不变形等效果，挤出复合生产效率高，产品质量稳定。

In this production line, the extruder produces foundation board, which is composited with printing layer, wear resisting layer and anti-skid layer by a six-roller composition machine. By accurate control of releasing rolls tension force and the pre-heating for wear resisting layer, the outing floor sheet will not have the effect of wrinkles, shrinkage, or deformation, and with high efficiency and stable quality.

产品主要优点:

Main advantage for this product:

超强耐磨，抗冲击，不变形；色彩丰富绚丽，可任意拼图；绿色环保，无甲醛，无辐射；

Super wear resisting, impact resisting, no deformation; fruitful color and design, can be any puzzles; environment friendly, no formaldehyde, no radiation.

防水易清洁，一般用湿拖布清扫即可，省时省力；

Water proof; easy clean (can be cleaned by moiled mops, save time and labor cost)

具有防滑的功能，并且脚感舒适，非常适合有老年人和孩子的地方使用；

Anti-slip; comfortable feeling while stepping on it, which is very suitable for both young and old.

由于其独特的材质和完善的的功能，使用范围非常广泛，一般室内地面均可使用；

Widely application, can be used is the normal indoor floor surface because of its unique material and perfect function.

其最独特的是防火阻燃指标达到国家认证标准，加上铺装简单，已成为公共场所、居民室内防火装饰的首选材料。

The most unique characteristic is its fire retardant, which can meet the national standard. Because of its easy to be installed, this floor board has become the material of fire retardant in the public area and residents indoor floor area.



主要技术参数 Main technical parameter

机型 Model	SJZ80/156
制品宽度 Products width	600-1200mm
制品厚度 Products thickness	1-3mm
设计产能 Capacity	300-450KG/H